

SERVICE MANUAL



Please read the manual carefully and keep it in mind before using this machine.

Put this manual within touch of your reference in anytime.





#### 1. Precaution

- a. Check after recieving your stuff.
- b. Installation
- c. Shipping the unit.

#### 2. Specification

#### 3. Table of contents

- a. the front
- b. the inside
- c. mechanism
- d. PCB wiring diagram

#### 4. Operation

- 5. Contents list
- 6. Troubleshooting
- 7. Assembling

# DRAGONI PUNGH

### precaution

#### 1. Check point

- Check immediately after receiving.
- Check your power requirements.

#### 2. Installaton Requirements

- Installing, must be done by an "experienced engineer"
- Follow the introduction of this maunal.
- Use the proper wire, or it can cause a fire or electric shock.
- Be sure to locate the machine in proper place, Make the place to install the unit level, and install safely using appointed parts.
- Install the Machine in level ground

#### 3. Shipping the unit

- If the machine is damaged during transportation, do not install, accident or problem.





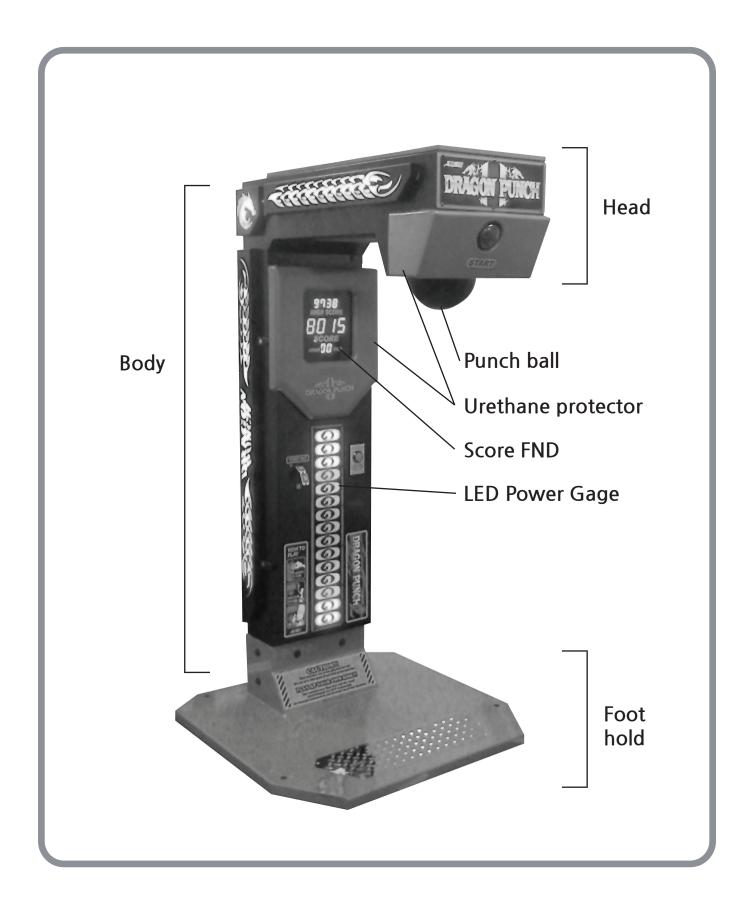
A. Power Requirement: Private use 110V or 220V

B. Power Consumption: (approx) 220W C. Dimensions: W1100 D1320 H2100

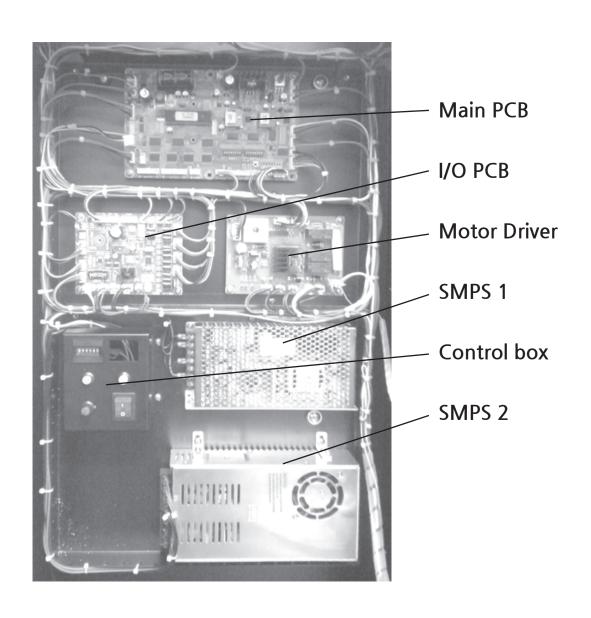
D. Mass: (approx) 190Kg













#### **FND PCB**

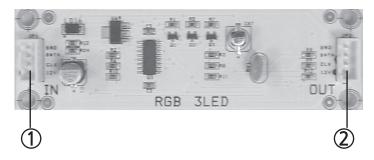
- 1. Disuse
- 2. Main PCB



#### **RGB PCB**

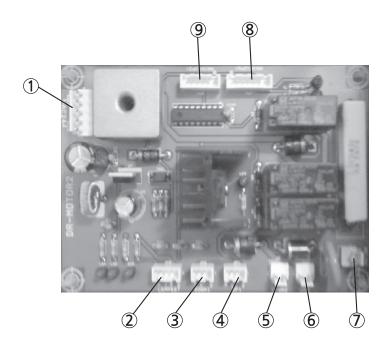
- 1. Input
- 2. Output







#### **MOTOR DRIVE PCB**

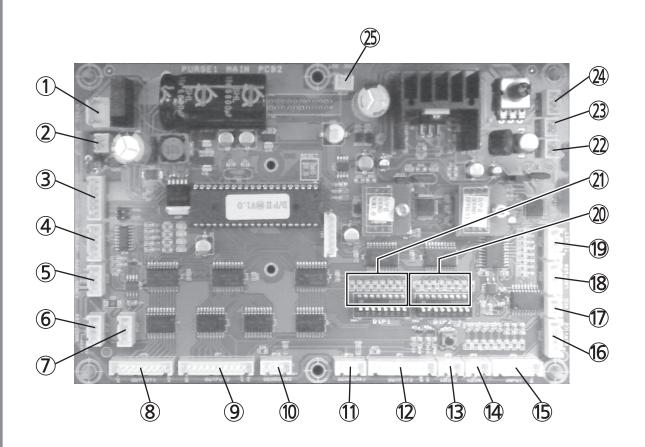


- 1. INPUT DC 24V
- 2. Start Button
- 3. Proximity sensor (Down)
- 4. Proximity sensor (UP)
- 5. not use
- 6. not use

- 7. Output DC 24V(Motor)
- 8. Main Output
- 9. Main Input



#### MAIN PCB



- 1. DC 24V
- 2. Backup
- 3. JP3(Motor drive)
- 4. Disuse
- 5. Bill
- 6. FND
- 7. Disuse

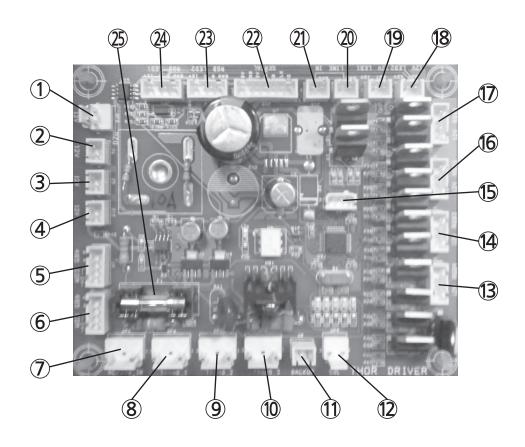
- 8. Disuse
- 9. Disuse
- 10. Disuse
- 11. Porter Sensor
- 12. Disuse
- 13. Disuse
- 14. Coin

- 15. Motordrive
- 16. Service, reset
- 17. Ticket counter
- 18. Ticket button
- 19. Ticket
- 20. Dip Switch 1
- 21. Dip Switch 2

- 22. Speaker1
- 23. Speaker2
- 24. Volume
- 25. Sound in



#### I/O PCB



1	Inn	rit.	DC	12V
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2. 12V Output(LED)

3. 12V Output(LED)

4. 12V Output(LED)

5. 485Com(Input)

6. 485Com(Output)

7. Input AC 220V

#### 8. Output AC 220V

9. Output AC 220V

10. Output AC 220V

11. Backup AC 220V

12. Disuse

13. LED RGB

14. LED RGB

15. Disuse

16. LED RGB

17. LED RGB

18. DC 12V(LED)

19. DC 12V(LED)

20. Sound in

21. Sound in

22. Disuse

23. Disuse

24. Clust LED

25. Fuse 10A



### **Contents list**

#### **Contents list**

NAME	QUANTITY	SPECIFIC
Case(Head,Body)	2	Iron
Urethane protector	2	Urethane
Foot hold	2	Iron
PCB(Main,I/O,Drive)	3	
FND	1	
Acryl	10	Acryl
Punchball	1	leather
Sticker	8	PVC
SMPS(12V,24V)	1	
SMPS(24V)	1	
Speaker	2	
LED	103	RGB,Red
Driving mechanism	1	Iron

Upper Mechanism Name	QUANTITY	SPECIFIC
Case	1	Iron
Ball screw	1	Iron
Bearing	3	Iron
Proximity sensor	2	
Coupling	1	Iron
Roller	1	MC
Porter sensor	2	
Motor	1	



#### How to use Ticket version

- To use Ticket version, you need to operate the deep swich on main board. (there was ticket version "off" when item left the factory)
- You can choose the ticket value using the guidelines below
- Please make sure that there will be no bonus game when using Ticket version.

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0							OFF	OFF
5							ON	OFF
10							OFF	ON
15							ON	ON
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d		ON						
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falling								
			OFF					
During								
the ball & Game over not hit			ON					
ball during 30second.								
king high score				OFF				
Bonus game available by breaking high score Bonus game not available by breaking high score				ON				
Use Start Botton				011	OFF			
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**X High Score breaking allow 3 times bonus game** 



# **Trobleshooting**

### Trobleshooting

SYMPTOM	CHECK (CAUSE)	CORRECTION
1. NO power	The power code is disconnected. The power switch is off. The power code is disconnected.	Plug out. Switch on. Replace the fuse by new one (proper size)
2. The power is on, but FND viewer doesn't work	Check the FND connector. Plug in the FND connector.	The slot doesn't work. Check the power switch.
3. No sound	Something is wrong with speaker. Check the speaker connector	Repair the speaker. Connect properly.
Not counted a score in spite of hitting the punchball	Speed Sensor trouble Sensor blade trouble cable disconnection	Replace the Speed Sensor and blade with new one
5. Error 1,2	By compulsory grab the ball not work  Out of order of proximity sensor  Coupling released connecting motor & ball screw	When metal test in the sensor, if not still light on, change sensor.  If there is light on and show error, just check wiring.  Check coupling and motor rotation and re-connect.



### **Assembling Parts**





Foothold



Subfoothold



Body



### **Assembling Parts**

12 X 25 Bolt , Washer, Spring Washer





6 X 20 Bolt , Washer, Nut





4X12Bolt, 5X12Bolt, 5X15Bolt, Cable Ties, NY Nut, Mount base 4~6ea



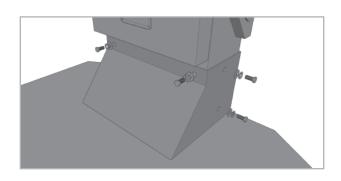


AC Power Cable



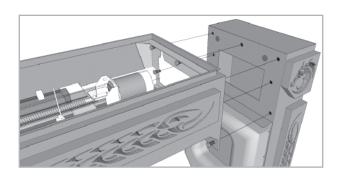


### **How to assemble parts**



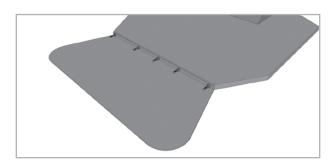
Step 1.

Join body and Foot hold.
(12mm bolt, washer, spring washer)



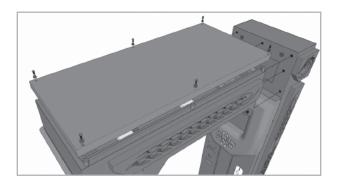
Step 2.

Join body and Head.
(12mm bolt, washer, spring washer)



Step 3.

Join Foothold and SubFoothold. (6mm bolt, washer, spring washer)



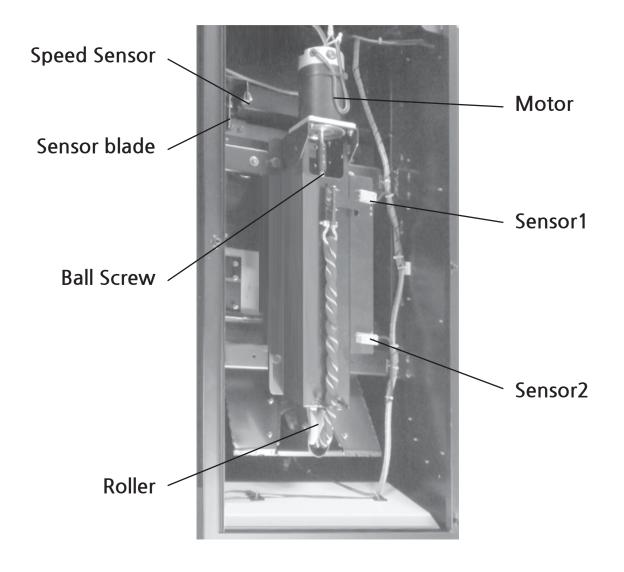
Step 4.

Lock cover.
(6mm bolt, washer, spring washer)



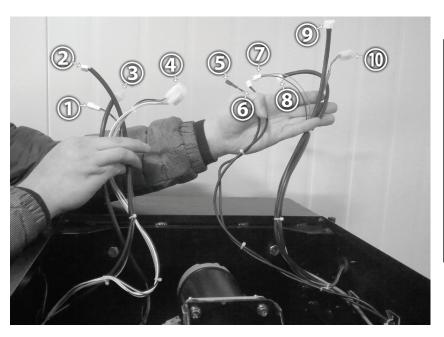
### component inside of the head part

#### A component inside of the head part





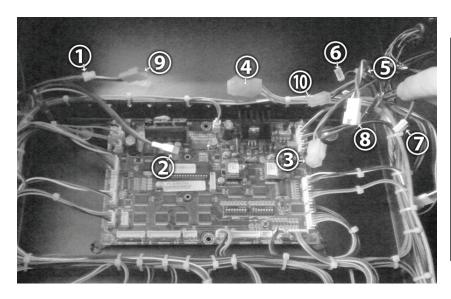
### Wiring of head & Body



#### Head wiring

	Housing	Wire Color		
1	2p female white	K, R		
2	4P Male white	W, R, G, B		
3	4P male clear	K, R, BR, O		
4	6P male clear	K, R, W2, Y2		
5	3P female sky	K, BR, B		
6	3P male white	K, BR, B		
7	2P female white	K, R		
8	4P male white	W, R, G, B		
9	6P male white	W,R,G,B(4p)		
10	4P female clear	K,R,Y,W		

※ R-red, G-green, B-blue, K-black, O-orange, W-white, BR-brown, Y-yellow



#### Housing Wiring

	Housing	Wire Color
1	2p male white	K, R
2	4P female white	W, R, G, B
3	4P female clear	K, R, BR, O
4	6P female clear	K, R, W2, Y2
5	3P male sky	K, BR, B
6	3P female white	K, BR, B
7	2P male white	K, R
8	4P female white	W, R, G, B
9	6P female white	W, R, G, B(4P)
10	4P male clear	K, R, Y, W

- Make a wiring with same no.
- Wiring input only available with same no. & size. If you make a mistake and connect other No., connection will not be input. So pls. do not make compulsory connection



### **ANDAMIRO**®

ANDAMIRO CO.LTD (ANDAMIRO KOREA) 611-19, Changhang-dong, Ilsan-gu, koyang-si, Kyong gi-do, 411-380 Korea

TEL. 82-31-909-2121 / FAX: 82-31-908-7548

http://www.andamiro.com e-mail: sales@andamiro.com ANDAMIRO USA CORP(ANDAMIRO USA)
19140 S. VAN NESS AVE. TORRANCE, CA 90501 USA

 $\mathsf{TEL} : 310\text{-}782\text{-}3377 \ / \ \mathsf{FAX} : 310\text{-}782\text{-}3360$ 

Toll Free No: 1-866-ANDAMIRO http://www.andamirousa.com e-mail: sales@andamirousa.com